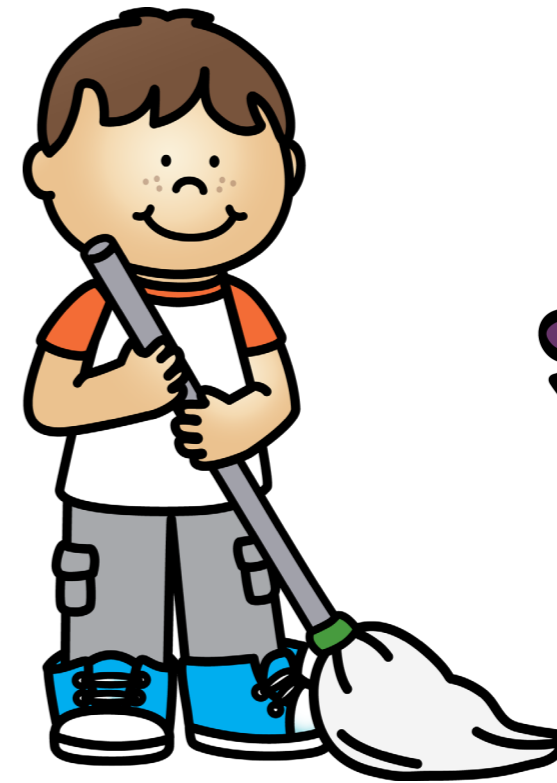
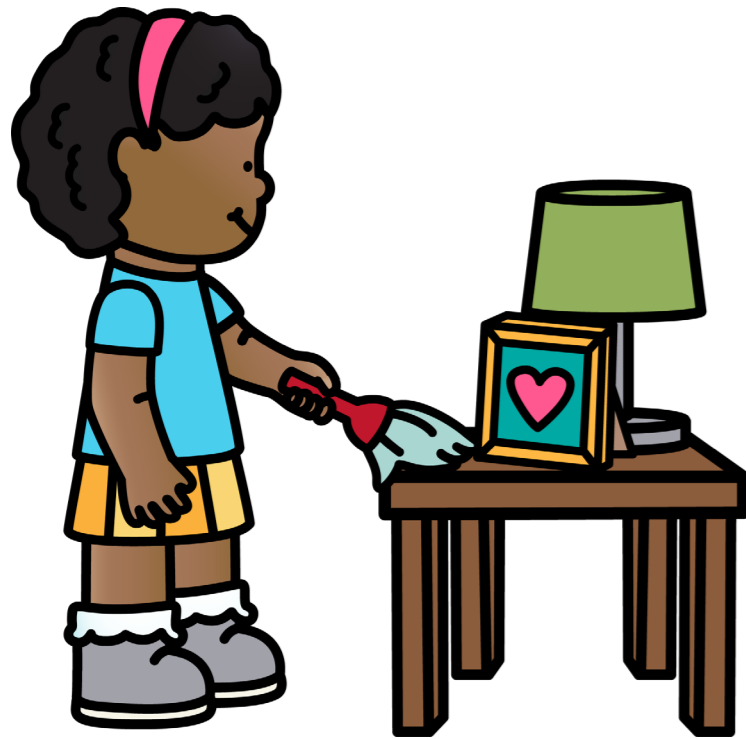




HOW LONG

DOES IT TAKE?





HOW LONG

DOES IT TAKE?

3 WAYS



DESCARGABLE





HOW LONG

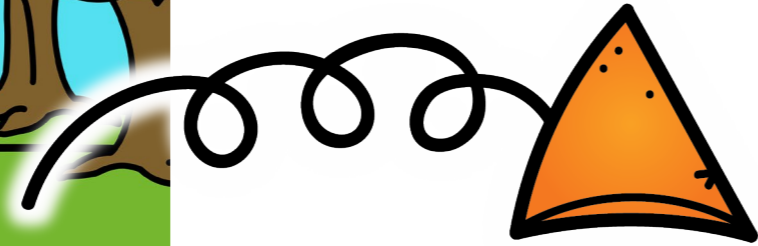
DOES IT TAKE

TO GET

FROM... TO...?

1

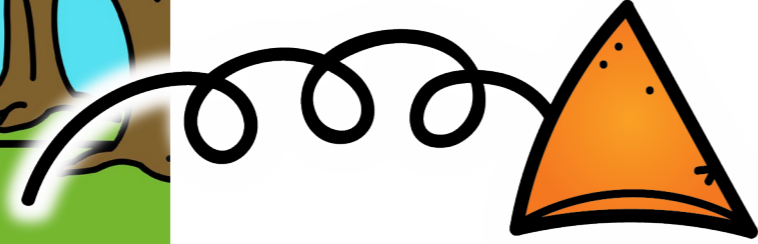




1

HOW LONG DOES IT TAKE
TO GET FROM THE FARM
TO THE MARKET?

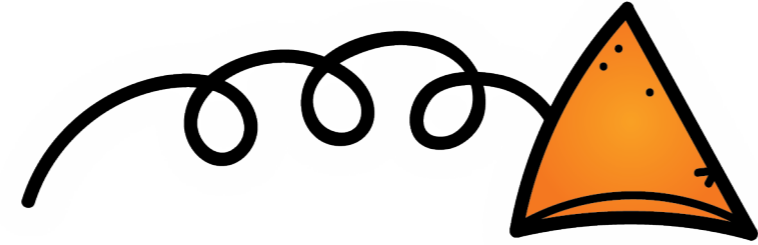
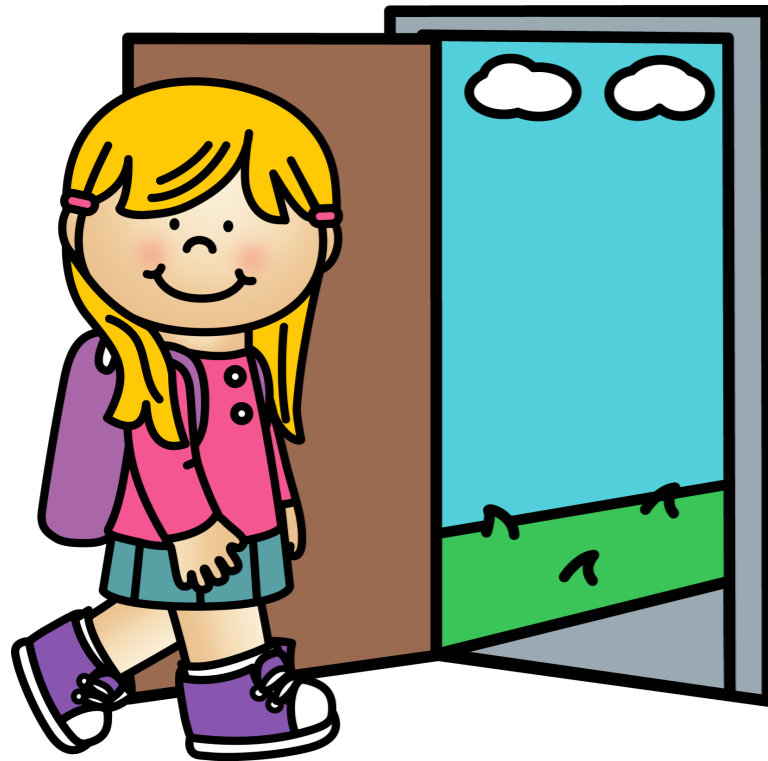




1

IT TAKES TWO HOURS
TO GET FROM THE FARM
TO THE MARKET.

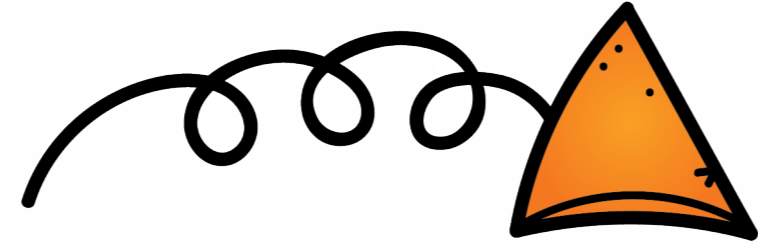
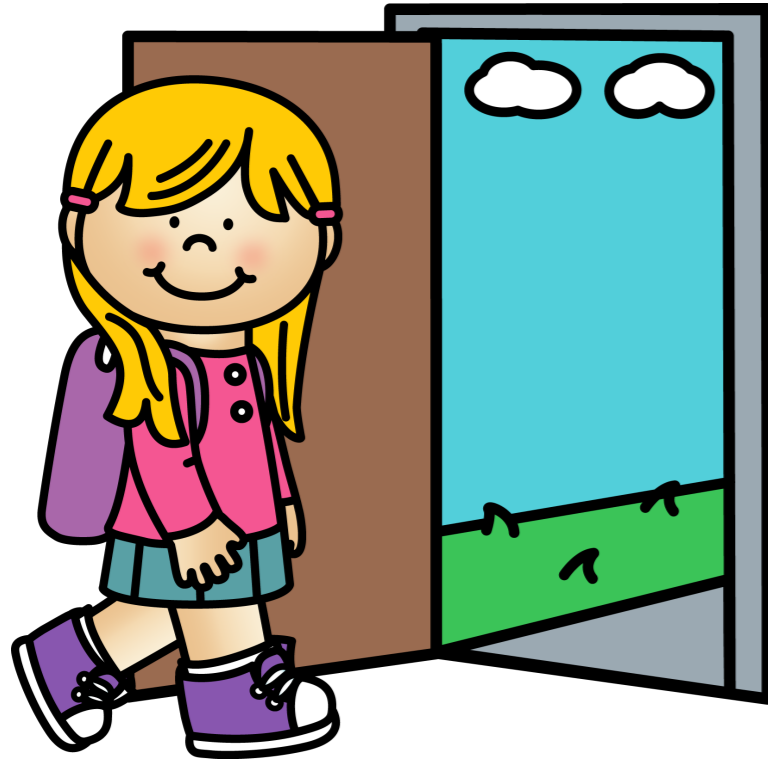




1

**HOW LONG DOES IT TAKE
TO GET FROM YOUR HOUSE
TO SCHOOL?**





1

: **IT TAKES ABOUT 20 MINUTES
TO GET FROM MY HOUSE
TO SCHOOL.**





HOW LONG

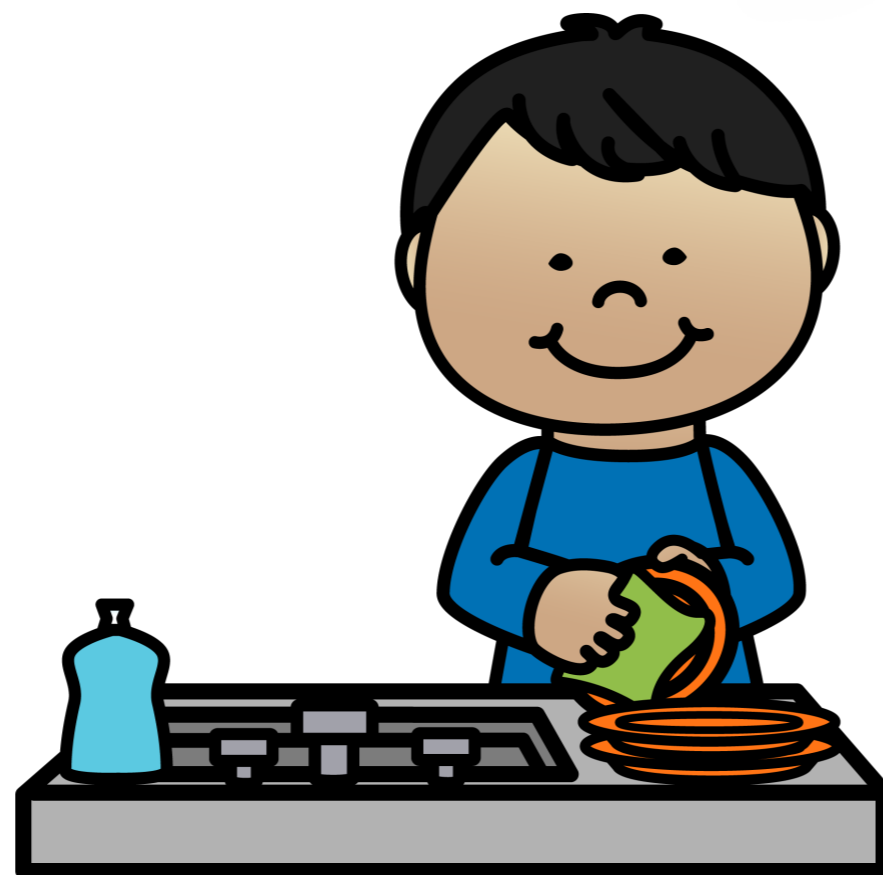
2

PRESENT

PAST

FUTURE



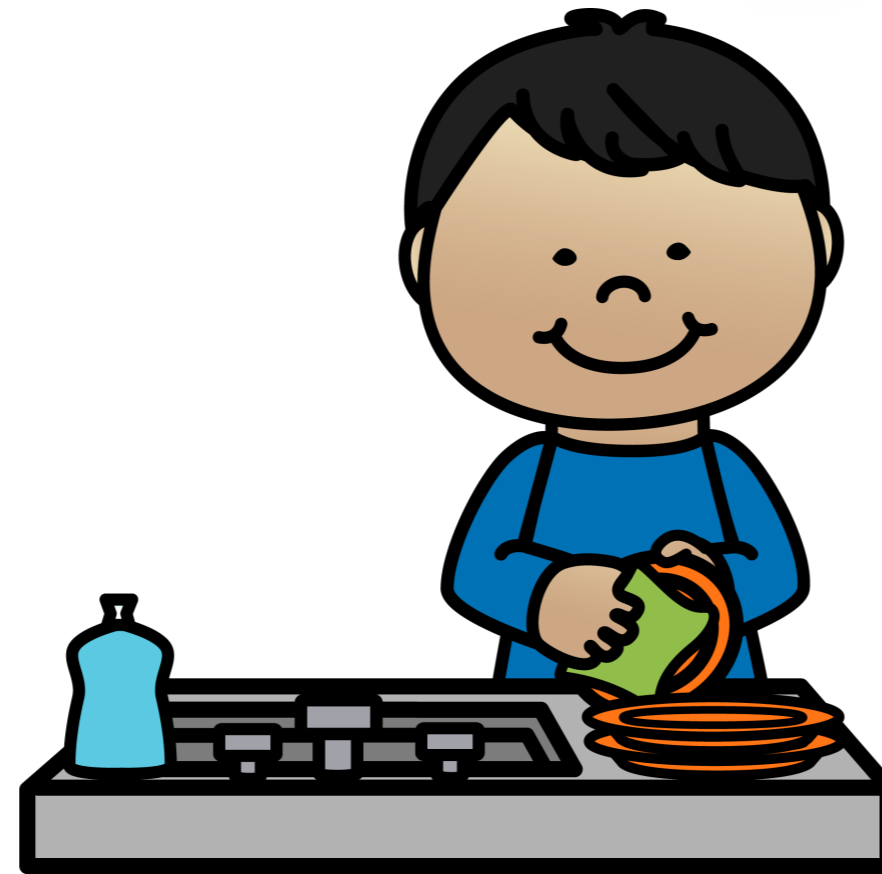


2

HOW LONG DOES IT TAKE
TO DRY THE DISHES?

IT TAKES 15 MINUTES.



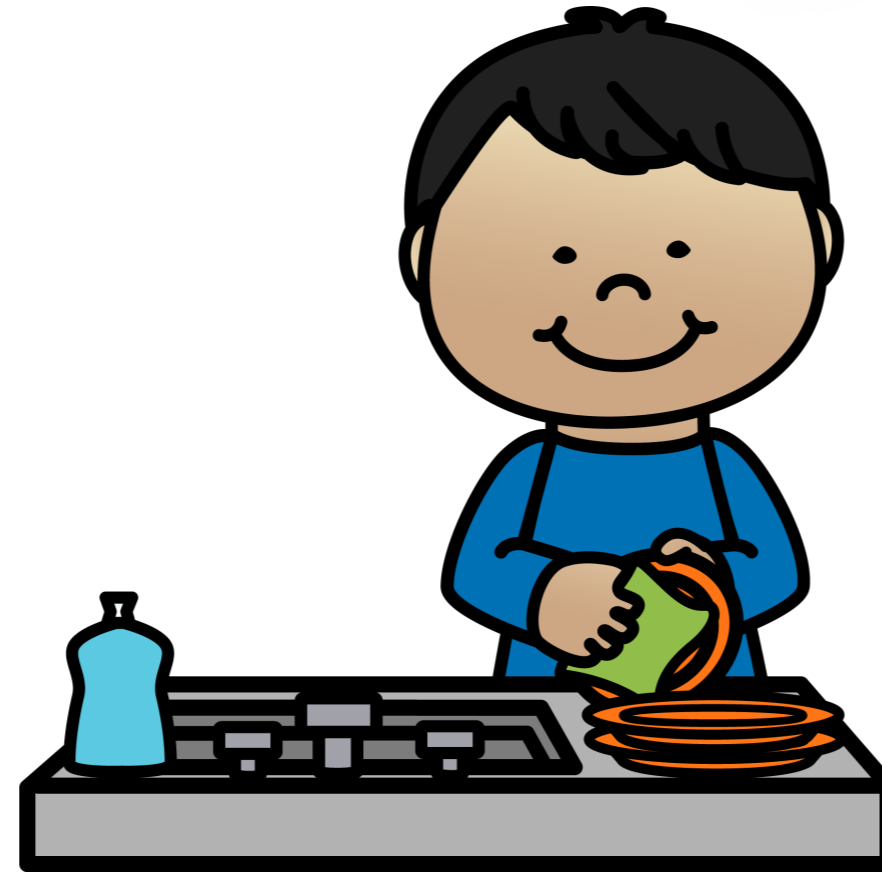


2

HOW LONG DID IT TAKE
TO DRY THE DISHES?

IT TOOK 15 MINUTES.





2

HOW LONG **WILL IT TAKE**
TO DRY THE DISHES?

IT WILL TAKE 15 MINUTES.





2

HOW LONG WILL IT TAKE
TO DRY THE DISHES?

IT'LL TAKE 15 MINUTES.





2

HOW LONG DOES IT TAKE
TO FOLD THE LAUNDRY?

IT DOESN'T TAKE THAT LONG.





2

HOW LONG DID IT TAKE
TO FOLD THE LAUNDRY?

IT DIDN'T TAKE THAT LONG.





2

HOW LONG WILL IT TAKE
TO FOLD THE LAUNDRY?

IT WON'T TAKE THAT LONG.





HOW LONG

3

OBJECT PRONOUNS



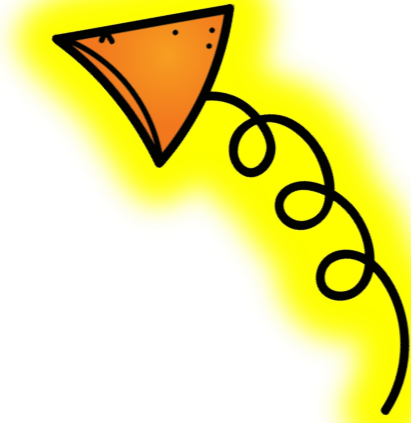


SUBJECT PRONOUNS

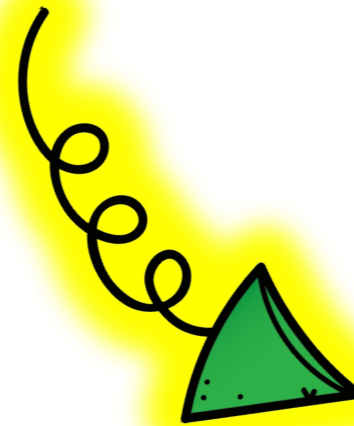
I
YOU
HE
SHE
IT
WE
YOU
THEY

OBJECT PRONOUNS

ME
YOU
HIM
HER
IT
US
YOU
THEM



VERB



3





**HOW LONG DOES IT TAKE
TOM TO MAKE HIS BED?
IT TAKES TOM 5 MINUTES.**

3



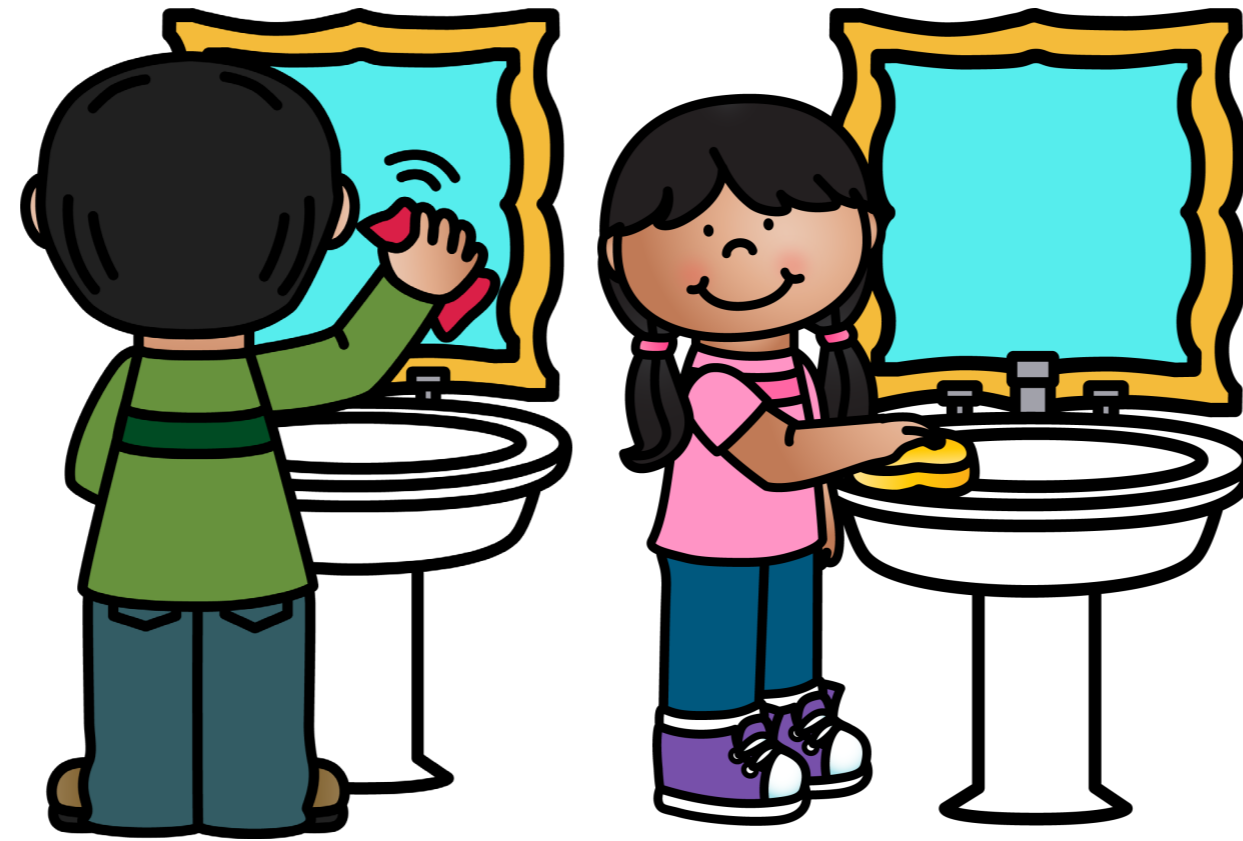


3

HOW LONG DOES IT TAKE
HIM TO MAKE HIS BED?

IT TAKES **HIM** 5 MINUTES.



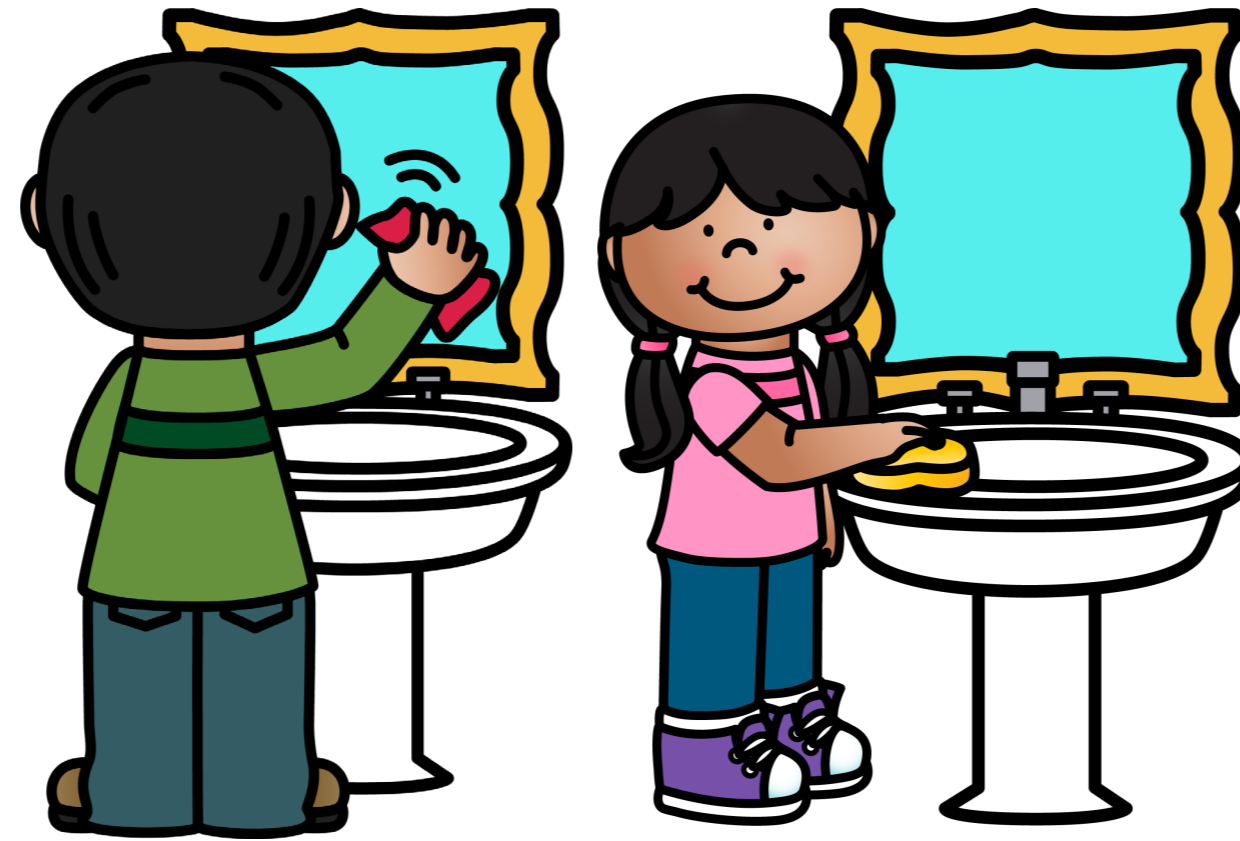


3

**HOW LONG DOES IT TAKE SUE AND
BILLY TO CLEAN THE BATHROOM?**

**IT TAKES SUE AND BILLY
HALF AN HOUR.**





3

HOW LONG DOES IT TAKE THEM
TO CLEAN THE BATHROOM?

IT TAKES THEM
HALF AN HOUR.

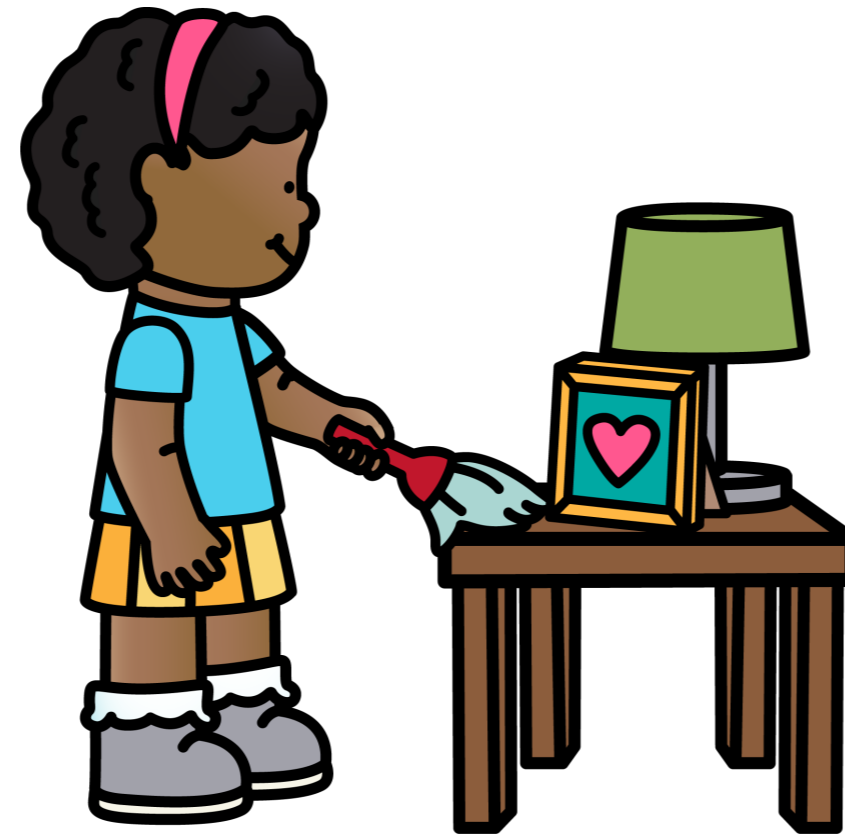




3

**HOW LONG DOES IT TAKE JULIE
TO DUST THE LIVING ROOM?
IT TAKES JULIE ABOUT
40 MINUTES.**





3

HOW LONG DOES IT TAKE HER
TO DUST THE LIVING ROOM?

IT TAKES HER ABOUT
40 MINUTES.





3

**HOW LONG DID IT TAKE
JIM TO FEED THE PUPPY?
IT TOOK JIM 15 SECONDS!**





3



HOW LONG DID IT TAKE
HIM TO FEED THE PUPPY?
IT TOOK HIM 15 SECONDS!



3

**HOW LONG WILL IT TAKE YOU
TO CLEAN THE FLOOR?**

IT WILL TAKE US 20 MINUTES.





3

HOW LONG WILL IT TAKE YOU
TO CLEAN THE FLOOR?

IT WILL TAKE US 20 MINUTES.



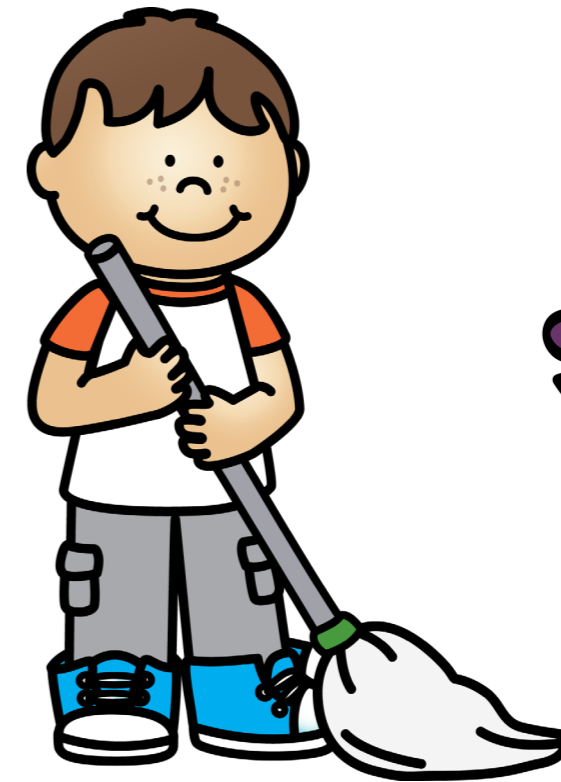
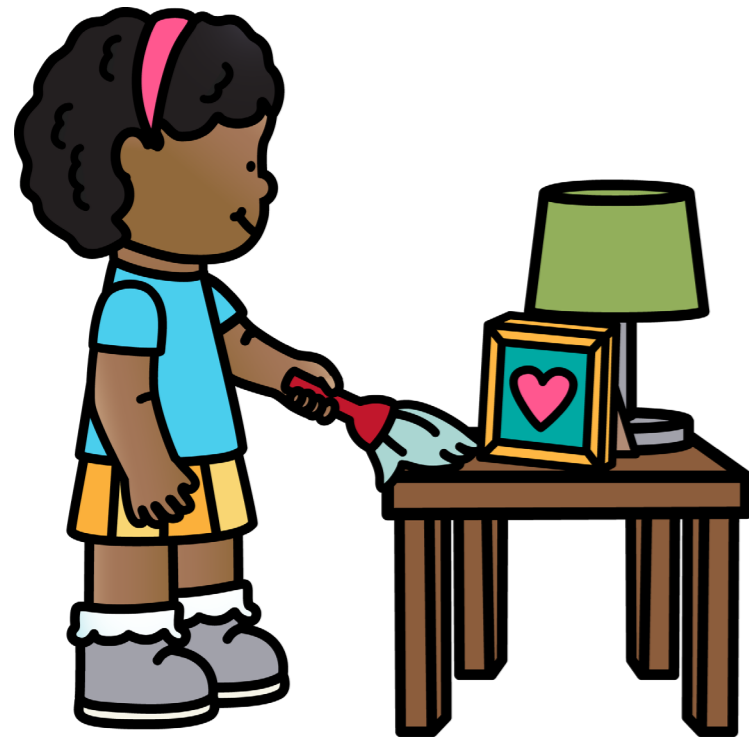


HOW LONG

DOES IT TAKE?



DESCARGABLE





WENDY FOUND A JOB.



1

HOW LONG DID IT TAKE

...?





WENDY FOUND A JOB.



1

**HOW LONG DID IT TAKE
HER TO FIND A JOB?**





I WALKED TO THE PARK.



2

HOW LONG DID IT TAKE

...?





I WALKED TO THE PARK.



2

**HOW LONG DID IT TAKE
YOU TO WALK TO THE PARK?**





**CHARLIE PAINTED THE
HOUSE.**



HOW LONG DID IT TAKE

...?

3





**CHARLIE PAINTED THE
HOUSE.**



**HOW LONG DID IT TAKE
HIM TO PAINT THE HOUSE?**

3





I LEARNED TO DRIVE.



4

HOW LONG DID IT TAKE

...?





I LEARNED TO DRIVE.



4

**HOW LONG DID IT TAKE
YOU TO LEARN TO DRIVE?**





THEY REPAIRED MY CAR.



5

HOW LONG DID IT TAKE

...?





THEY REPAIRED MY CAR.



5

**HOW LONG DID IT TAKE
THEM TO REPAIR YOUR CAR?**



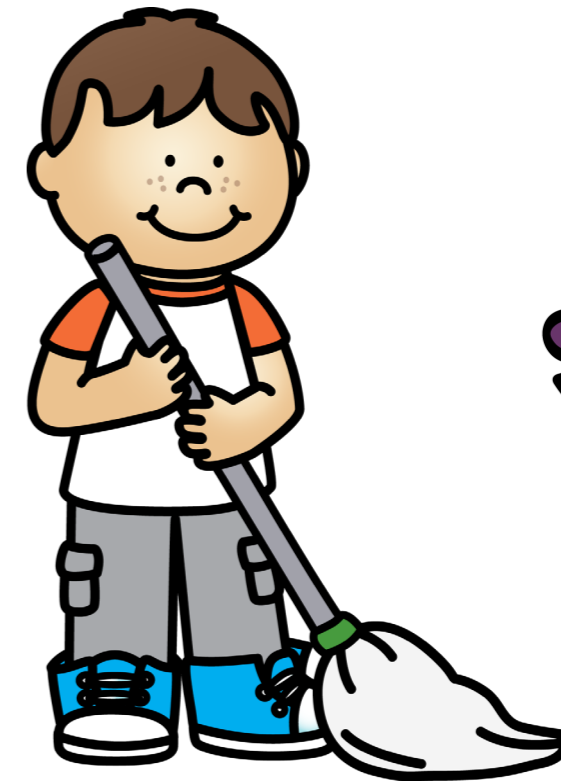
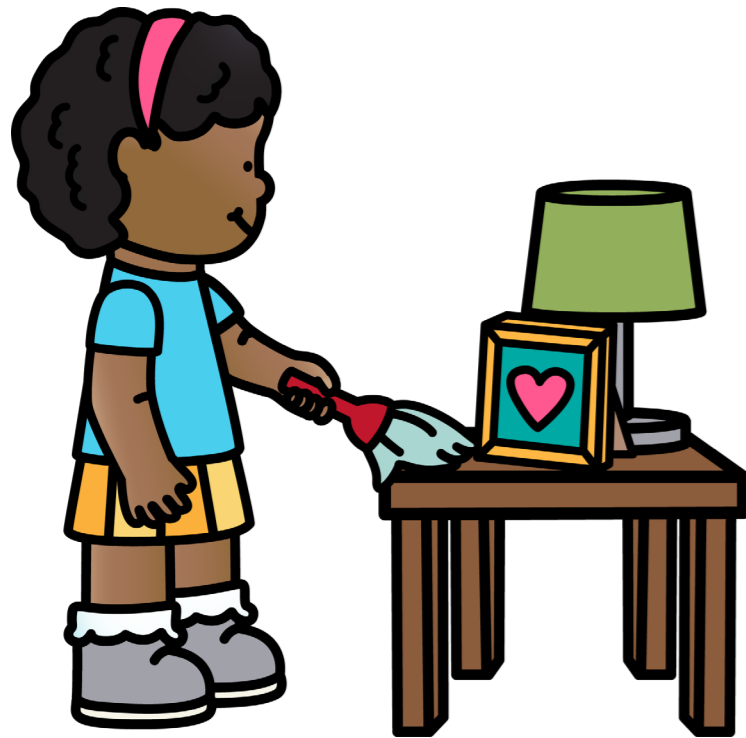


HOW LONG

DOES IT TAKE?



DESCARGABLE





**I READ A BOOK LAST WEEK.
I STARTED READING IT ON
MONDAY. I FINISHED IT
THREE DAYS LATER.**



IT TOOK...

1





IT TOOK...
ME THREE DAYS TO
READ THE BOOK.

1





**WE WALKED HOME LAST
NIGHT. WE LEFT AT 10:00,
AND WE GOT HOME AT 10:20.**

2



IT TOOK...





IT TOOK...
US 20 MINUTES TO
WALK HOME.

2





**I LEARNED TO DRIVE LAST YEAR.
I HAD MY FIRST DRIVING LESSON IN
JANUARY. I PASSED MY DRIVING
TEST SIX MONTHS LATER.**



IT TOOK...

3





IT TOOK...

**ME SIX MONTHS TO
LEARN TO DRIVE.**

3





**MARK DROVE TO NEW YORK
YESTERDAY. HE LEFT HOME
AT 7:00 AND GOT TO
NEW YORK AT 10:00.**



IT TOOK...

4

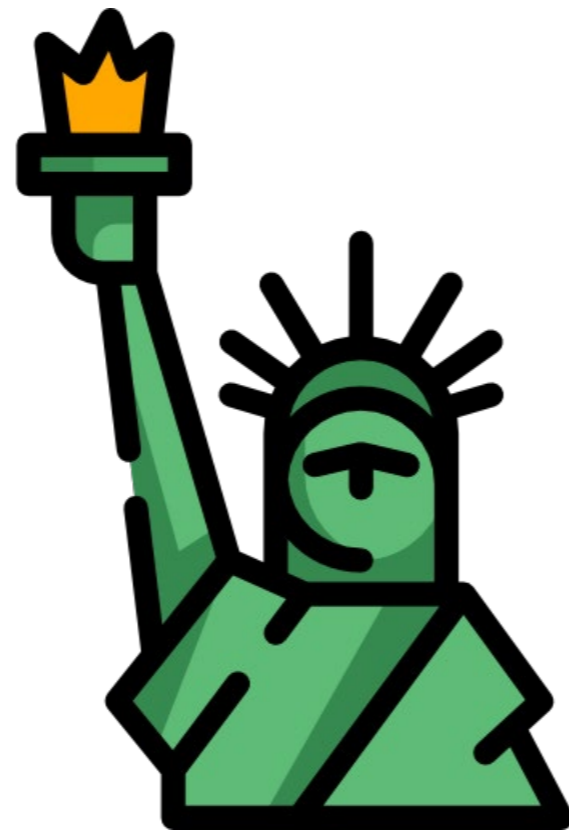




IT TOOK...

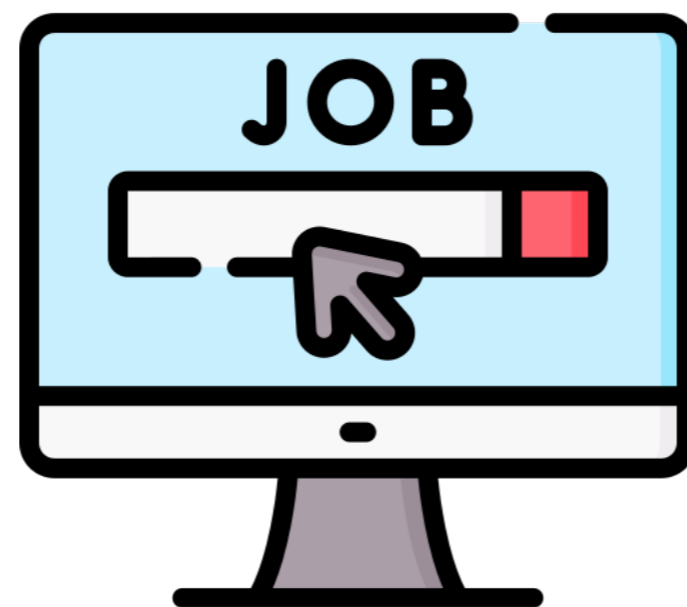
HIM THREE HOURS TO
DRIVE TO NEW YORK.

4





**RACHEL BEGAN LOOKING FOR
A JOB A LONG TIME AGO.
SHE GOT A JOB LAST WEEK.**



IT TOOK...

5

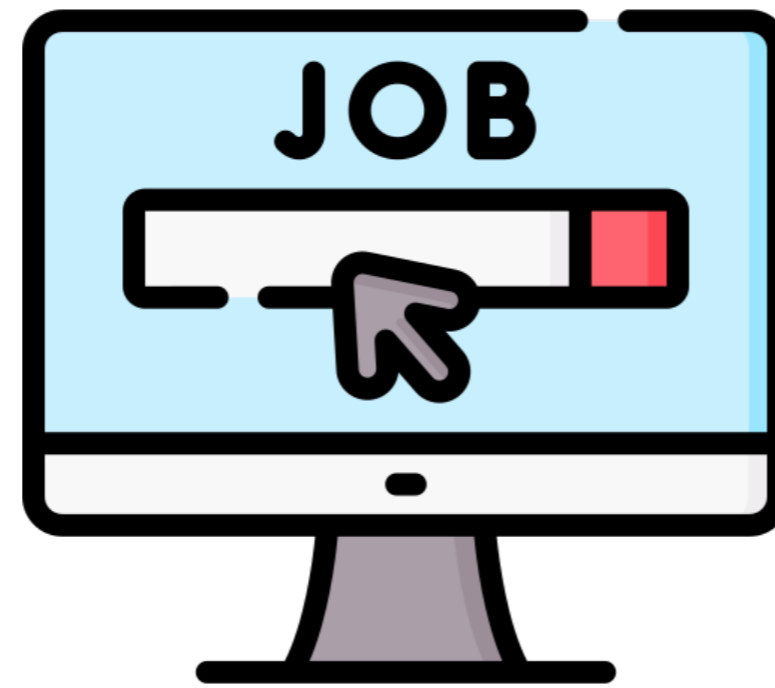




IT TOOK...

**HER A LONG TIME TO
FIND A JOB.**

5





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Bubbly Borders and more!

